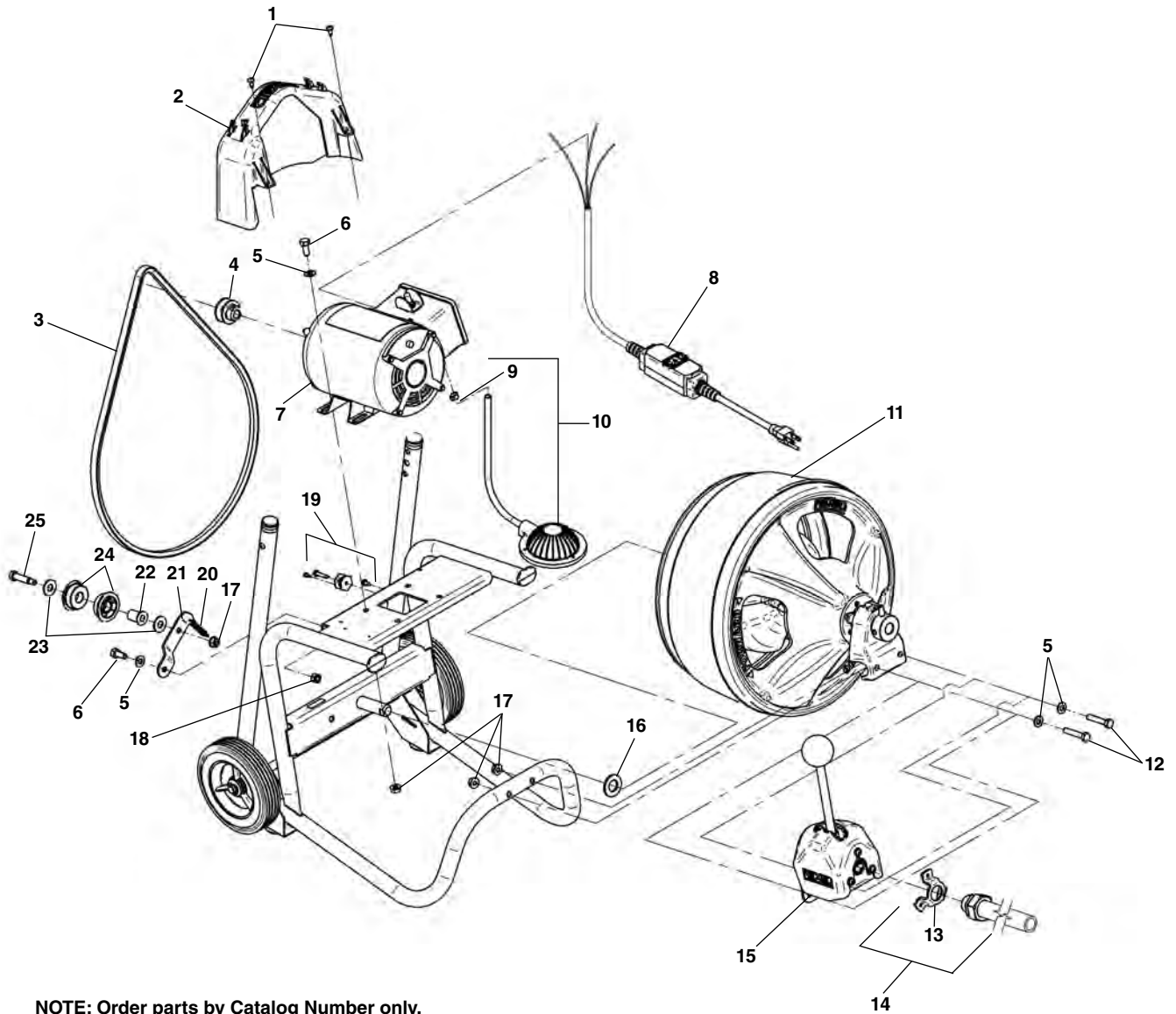


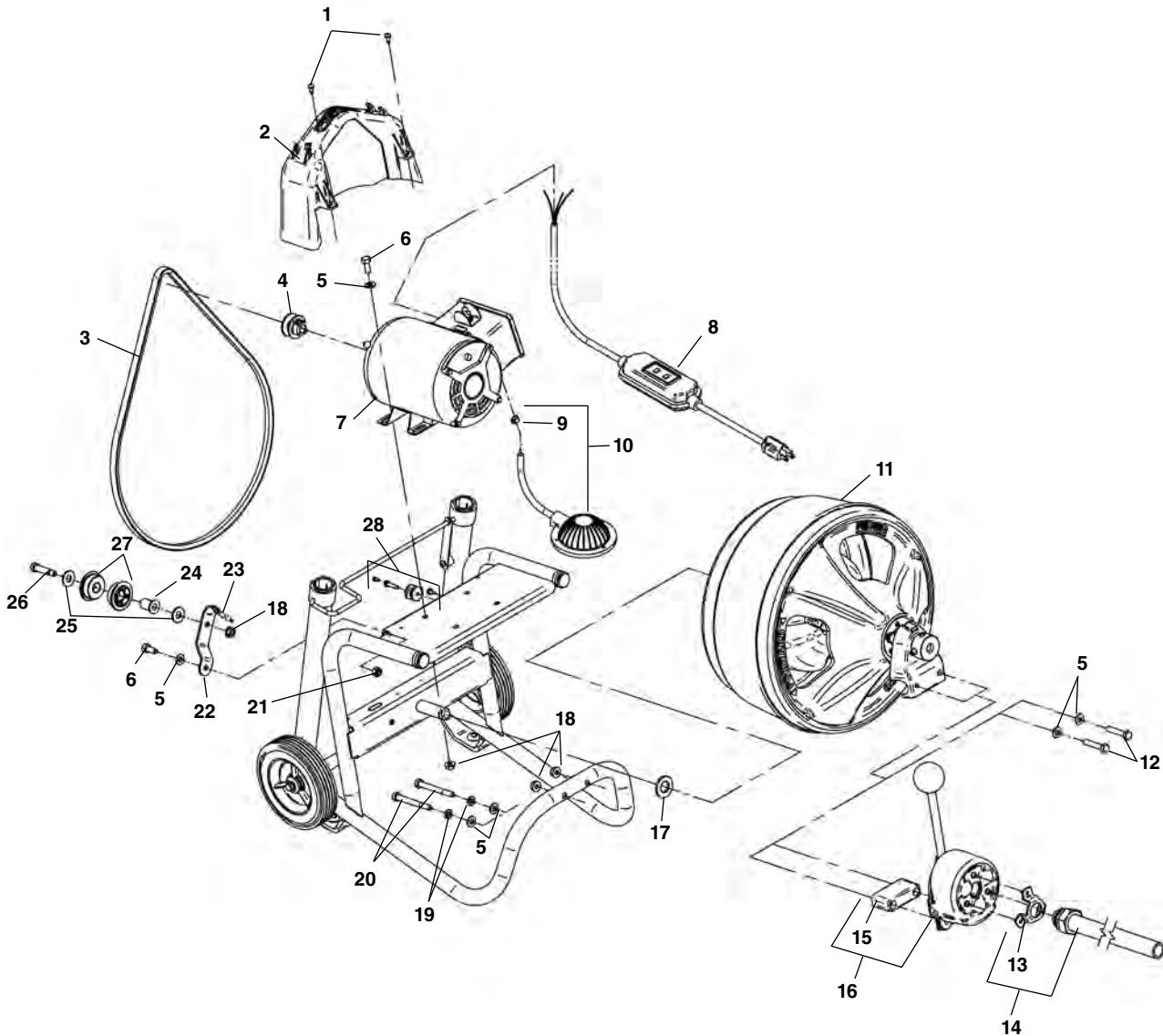
**Main Components - Type 2**



**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	68937	Screw #10-24 (3)	11	27048	Drum Assembly
2	27483	Belt Guard	12	91302	Hex Screw 5/16"-18 x 1 1/4" (2)
3	27498	V-Belt	13	27603	Guide Hose Mounting Bracket
4	27513	Pulley	14	26778	Guide Hose Assembly
5	60065	Flat Washer 5/16" (7)	15	52343	AUTOFEED® Assembly
6	59785	Hex Screw 5/16"-18 x 3/4" (5)	16	27608	Spacer
7	53333	Motor 120V 60Hz	17	27517	Lock Nut 5/16" (3)
8	27623	Motor 220/240V 50Hz	18	27508	Hex Nut 5/16"
	27583	Motor 220V 50Hz Europe	19	30728	Torque Limiter Assy.
	50497	GFI Power Cord 120V 60Hz	20	27523	Spring
	15707	Power Cord 220V Export	21	27533	Pulley Bracket
	15692	Power Cord 240V Australia	22	27493	Flange Bushing
9	65842	Power Cord 220V Europe	23	33082	Flat Washer 5/16" (2)
	35142	Hose Clamp	24	27488	Idler Pulley (2)
	37967	Foot Switch	25	33627	Shoulder Screw 5/8" x 1 1/4"

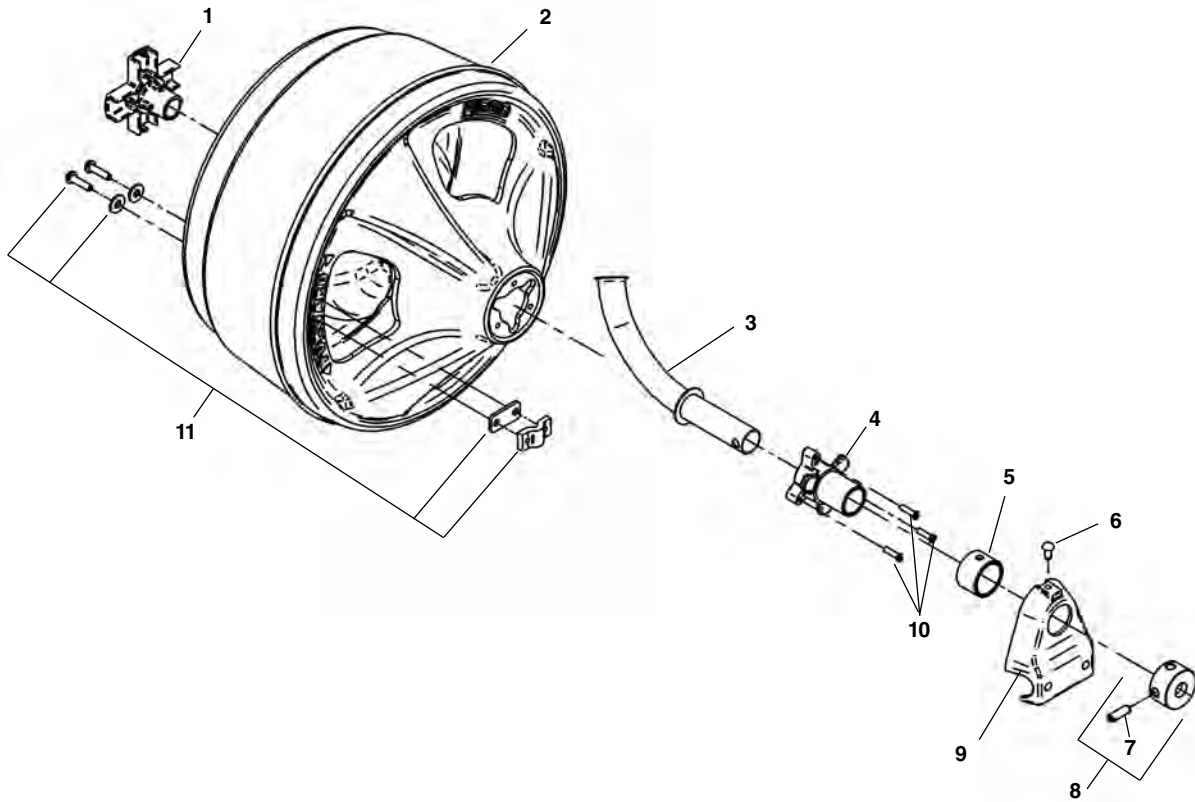
## Main Components



**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	68937	Screw #10-24 (3)	13	27603	Guide Hose Mounting Bracket
2	27483	Belt Guard	14	26778	Guide Hose Assembly
3	27498	V-Belt	15	27608	Spacer
4	27513	Pulley	16	26773	AUTOFEED® Assembly
5	60065	Flat Washer 5/16" (7)	17	41790	Flat Washer
6	59785	Hex Screw 5/16"-18 x 3/4" (5)	18	27517	Lock Nut 5/16"
7	27568	Motor 120V 60Hz	19	60080	Lock Washer 5/16"
	27623	Motor 220/240V 50Hz	20	60737	Hex Screw 5/16"-18 x 3" (2)
	27583	Motor 220V 50Hz Europe	21	27508	Hex Nut 5/16"
8	50497	GFI Power Cord 120V 60Hz	22	27533	Pulley Bracket
	15707	Power Cord 220V Export	23	27523	Spring
	15692	Power Cord 240V Australia	24	27493	Flange Bushing
	65842	Power Cord 220V Europe	25	44230	Flat Washer 3/8" (2)
9	35142	Hose Clamp	26	33627	Shoulder Screw 3/8" x 1 1/4"
10	37967	Foot Switch	27	27488	Idler Pulley (2)
11	27048	Drum Assembly	28	30728	Torque Limiter Assy.
12	91302	Hex Screw 5/16"-18 x 1 3/4" (2)			

## Drum Assembly



**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description
—	27048	Drum Assembly
1	27543	Sleeve Bushing
2	27528	Drum
3	27478	Guide Tube
4	27448	Guide Tube Bushing
5	27468	Sleeve Bushing
6	27548	Drive Screw
7	39582	Set Screw $\frac{5}{16}$ " x 1"
8	37912	Set Collar Assembly
9	27443	Bearing Support
10	27578	Screw #8 - 16 x $\frac{3}{4}$ " (3)
11	56147	Cable Clamp Assembly